

TEST REPORT

2025AN2947

DATE OF RECEPTION

Date Format: dd/MM/yyyy 05/11/2025

DATE TESTS

Starting: 05/11/2025

Ending: 20/11/2025

APPLICANT

SAFECO
172, AVENUE DE L'EUROPE
FR-13760 SAINT CANNAT
France

Att. Carolina Mandia

IDENTIFICATION AND DESCRIPTION OF SAMPLES

Reference by AITEX	Reference by customer	AITEX sample description
2025AN2947-S01	GAMA Stopfire	Fabric

TESTS CARRIED OUT

- ACCELERATED AGEING PROCESS FOR MATERIALS PROTECTED FROM FOUL WEATHER.
- ELECTRICAL BURNER TEST.
- DRIPPING TEST FOR MELTING MATERIALS.

**DESCRIPTION OF SAMPLES**

Reference by AITEX: 2025AN2947-S01

Reference by customer:

GAMA Stopfire

AITEX sample description:

Openwork fabrics in black, white and ecru

Information supplied by the customer

Textile that is not flammable - compliant with M1 test

Composition provided by the customer:

100% PE with a weight of 197 gsm

AITEX Subsamples		Subsample Description
2025AN2947-S01.1		Black
2025AN2947-S01.1_P1		Black - After ageing
2025AN2947-S01.2		White
2025AN2947-S01.2_P1		White - after ageing
2025AN2947-S01.3		ECRU
2025AN2947-S01.3_P1		ECRU - after ageing



RESULTS

ACCELERATED AGEING PROCESS FOR MATERIALS PROTECTED FROM FOUL WEATHER

Standard

NF P92-512

Reference

2025AN2947-S01.1

Before wash conditioning

The conditioning is in accordance with the standard 23 ± 3 °C and 50 ± 10 %HR until constant weight ($\pm2\%$).

Starting date	Ending date
10/11/2025	11/11/2025

Wash method

The material has been subjected to 5 machine washes without mechanic action, in a watery solution of ECE standardized detergent without optical bleacher. The corresponding drying has been intercalated to each wash in a stove of air forced circulation at 60°C during approximately 2 hr. At the end of the wash and dry cycles, the material has been ironed with a normal steam iron.

Wash date

11/11/2025

After wash conditioning

The conditioning is in accordance with the standard 23 ± 3 °C and 50 ± 10 %HR until constant weight ($\pm2\%$).

Starting date	Ending date
13/11/2025	19/11/2025

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Reference by AITEX	Description	Reference by customer
2025AN2947-S01.1	Black	GAMA Stopfire



RESULTS

ELECTRICAL BURNER TEST

Standard

NF P92-503:1995

Referencia

2025AN2947-S01.1_P1

Apparatus

SMOKE CABIN

Gas used

Gas butane

Date test

19/11/2025

Ambiental conditions test

23,1 °C / 52,4 % HR.

Sample thickness

Less than 5 mm.

Orientation of the specimen

Front side warp (Ud) and Back side warp (Ur)

Front side weft (Td) and Back side weft (Tr)

	TD	TD	TD	TD	Average
Time to ignition (s)	0	0	0	0	0
Inflammation duration (s)	0	0	0	0	0
Glow duration (s)	0	0	0	0	0
Maximum width destroyed (mm)	46	50	43	49	47,00
Maximum distance of char length (mm)	164	156	144	151	154
Maximum char between 450 and 600 mm, measured from the lower edge of the specimen (mm)	0	0	0	0	0
Time until ignited drops or particles felt (s)	0	0	0	0	0
Time until unignited drops or particles felt (s)	0	0	0	0	0

Notes

Material perforation was observed during the first 20 seconds of the test enabling damage done by the pilot flame. During the rest of the test a low emission of white smoke was released along with no ignited drippings. At the end of the test, the damaged area is perforated due to the melting of the material. The inflammation is only considered effective when they have a duration exceeding 5 seconds. Small black particles suspending on air.



Sample uncertainty

$\pm 5.1\%$

Standard deviation

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Reference by AITEX	Description	Reference by customer
2025AN2947-S01.1_P1	Black - After ageing	GAMA Stopfire



RESULTS

ELECTRICAL BURNER TEST

Standard

NF P92-503:1995

Referencia

2025AN2947-S01.2_P1

Apparatus

SMOKE CABIN

Gas used

Gas butane

Date test

19/11/2025

Ambiental conditions test

23,1 °C / 52,4 % HR.

Sample thickness

Less than 5 mm.

Orientation of the specimen

Front side warp (Ud) and Back side warp (Ur)

Front side weft (Td) and Back side weft (Tr)

	UD	UD	UD	UD	Average
Time to ignition (s)	0	0	0	0	0
Inflammation duration (s)	0	0	0	0	0
Glow duration (s)	0	0	0	0	0
Maximum width destroyed (mm)	40	51	42	44	44,25
Maximum distance of char length (mm)	146	170	171	164	163
Maximum char between 450 and 600 mm, measured from the lower edge of the specimen (mm)	0	0	0	0	0
Time until ignited drops or particles felt (s)	0	0	0	0	0
Time until unignited drops or particles felt (s)	0	0	0	0	0

Notes

Material perforation was observed during the first 20 seconds of the test enabling damage done by the pilot flame. During the rest of the test a low emission of white smoke was released along with no ignited drippings. At the end of the test, the damaged area is perforated due to the melting of the material. The inflammation is only considered effective when they have a duration exceeding 5 seconds. Small black particles suspending on air.



Sample uncertainty

$\pm 5.1\%$

Standard deviation

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Reference by AITEX	Description	Reference by customer
2025AN2947-S01.2_P1	White - after ageing	GAMA Stopfire



RESULTS

ELECTRICAL BURNER TEST

Standard

NF P92-503:1995

Referencia

2025AN2947-S01.3_P1

Apparatus

SMOKE CABIN

Gas used

Gas butane

Date test

19/11/2025

Ambiental conditions test

23,1 °C / 52,4 % HR.

Sample thickness

Less than 5 mm.

Orientation of the specimen

Front side warp (Ud) and Back side warp (Ur)

Front side weft (Td) and Back side weft (Tr)

	TD	TD	TD	TD	Average
Time to ignition (s)	0	0	0	0	0
Inflammation duration (s)	0	0	0	0	0
Glow duration (s)	0	0	0	0	0
Maximum width destroyed (mm)	52	50	45	45	48,00
Maximum distance of char length (mm)	180	160	157	181	170
Maximum char between 450 and 600 mm, measured from the lower edge of the specimen (mm)	0	0	0	0	0
Time until ignited drops or particles felt (s)	0	0	0	0	0
Time until unignited drops or particles felt (s)	0	0	0	0	0

Notes

Material perforation was observed during the first 20 seconds of the test enabling damage done by the pilot flame. During the rest of the test a low emission of white smoke was released along with no ignited drippings. At the end of the test, the damaged area is perforated due to the melting of the material. The inflammation is only considered effective when they have a duration exceeding 5 seconds. Small black particles suspending on air.



Sample uncertainty

$\pm 5.1\%$

Standard deviation

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Reference by AITEX	Description	Reference by customer
2025AN2947-S01.3_P1	ECRU - after ageing	GAMA Stopfire



RESULTS

DRIPPING TEST FOR MELTING MATERIALS

Standard

NF P 92-505:1995

Referencia

2025AN2947-S01.1_P1

Apparatus

DRIPPING EQUIPMENT

Date test

19/11/2025

Ambiental conditions test

22,8 °C / 48,1 % HR.

Sample thickness

Less than 5 mm.

Face exposed to the flame

Front side

	Specimen 4	Specimen 4	Specimen 4	Specimen 4
Fall of flaming drops	NO	NO	NO	NO
Fall of non-flaming drops	YES	YES	YES	YES
Time to ignition of specimen (s)	24/41/62/82	19/38/58/92	28/43/81/145	34/69/98/127
Burning time of the specimen (s)	6/9/10/19	7/6/16/18	7/16/25/16	6/9/12/14
Flame length of the specimen (mm)	61	65	59	63
Burning of the raw cotton	NO	NO	NO	NO

Notes

A low emission of white smoke was observed during the test. On completion of the test, the aspect of the wastes was as melting material on the raw cotton.

Sample uncertainty

±3.2%

Standard deviation

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Reference by AITEX	Description	Reference by customer
2025AN2947-S01.1_P1	Black - After ageing	GAMA Stopfire



RESULTS

DRIPPING TEST FOR MELTING MATERIALS

Standard

NF P 92-505:1995

Referencia

2025AN2947-S01.2_P1

Apparatus

DRIPPING EQUIPMENT

Date test

19/11/2025

Ambiental conditions test

22,7 °C / 59,1 % HR.

Sample thickness

Less than 5 mm.

Face exposed to the flame

Front side

	Specimen 4	Specimen 4	Specimen 4	Specimen 4
Fall of flaming drops	NO	NO	NO	NO
Fall of non-flaming drops	YES	YES	YES	YES
Time to ignition of specimen (s)	42/107/138/177	37/66/96/141	38/68/92/123	25/51/69/87
Burning time of the specimen (s)	32/9/11/15	10/9/13/7	11/7/11/20	15/6/7/9
Flame length of the specimen (mm)	53	60	63	57
Burning of the raw cotton	NO	NO	NO	NO

Notes

A low emission of white smoke was observed during the test. On completion of the test, the aspect of the wastes was as melting material on the raw cotton.

Sample uncertainty
 $\pm 3.2\%$
Standard deviation

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Reference by AITEX	Description	Reference by customer
2025AN2947-S01.2_P1	White - after ageing	GAMA Stopfire



RESULTS

DRIPPING TEST FOR MELTING MATERIALS

Standard

NF P 92-505:1995

Referencia

2025AN2947-S01.3_P1

Apparatus

DRIPPING EQUIPMENT

Date test

19/11/2025

Ambiental conditions test

22,8 °C / 55,1 % HR.

Sample thickness

Less than 5 mm.

Face exposed to the flame

Front side

	Specimen 4	Specimen 4	Specimen 4	Specimen 4
Fall of flaming drops	NO	NO	NO	NO
Fall of non-flaming drops	YES	YES	YES	YES
Time to ignition of specimen (s)	26/46/62/116	27/54/87/146	30/47/65/97	28/71
Burning time of the specimen (s)	6/5/24/14	9/15/20/12	5/4/14/18	22/38
Flame length of the specimen (mm)	61	64	66	52
Burning of the raw cotton	NO	NO	NO	NO

Notes

A low emission of white smoke was observed during the test. On completion of the test, the aspect of the wastes was as melting material on the raw cotton.

Sample uncertainty

±3.2%

Standard deviation

///

Reference by AITEX	Description	Reference by customer
2025AN2947-S01.3_P1	ECRU - after ageing	GAMA Stopfire



PHOTOGRAPH AND CLASSIFICATION OF REACTION TO FIRE

Reference

2025AN2947-S01.1_P1

PHOTOGRAPH



Standard

NF P92-507:2004

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PHOTOGRAPH AND CLASSIFICATION OF REACTION TO FIRE

Reference

2025AN2947-S01.2_P1

PHOTOGRAPH



Standard

NF P92-507:2004

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PHOTOGRAPH AND CLASSIFICATION OF REACTION TO FIRE

Reference

2025AN2947-S01.3_P1

PHOTOGRAPH



Standard

NF P92-507:2004

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PHOTOGRAPH AND CLASSIFICATION OF REACTION TO FIRE

Reference

2025AN2947-S01

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CLASSIFICATION OF REACTION TO FIRE

Standard

NF P92-507:2004

Classified as: **M.1** having been subjected to accelerated ageing in accordance with the NF P92-507:2004 standard, , as it is stated in classification report **N° 25AN2947..**

The sample of material for testing in accordance with the contents of this document is hereby classified as: **M.1**, as it is stated in classification report **N° 25AN2947..**

CLASIFICACION CRITERIA

Dripping test for melting materials		No inflammation of the wadding	No inflammation of the wadding	Inflammation of the wadding	Inflammation of the wadding
Electrical burner test	No droplet drop	Fall of non-flaming drops	Fall of flaming drops	Fall of non-flaming drops	Fall of flaming drops
Inflammation ≤5s	M-1	M-1	M-2	M-4	M-4
Destroyed length <350mm	M-2	M-2	M-3	M-4	M-4
Destroyed length <350 mm and average of destroyed lengths <90 mm between 450-600mm	M-3	M-3	M-4	M-4	M-4
Flame propagation speed test (speed less than <2mm/s)			M-4	M-4	M-4

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Joan Risueño
Head of Fire Behaviour lab.



Date: 20/11/2025 18:25:40
Digitally Signed by: JOAN RISUEÑO CABANES -
NIF: 48605765A

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